



Compressor Limited Warranty

TTA/C Parts Corporation warrants compressors to be free from defects in material or workmanship for a period of 1 year from date of sale to the first purchaser. This limited warranty does not include any labor allowance and does not cover related parts not furnished by TTA/C Parts Corporation. Related parts include drier/accumulator, expansion valve/orifice tube, condenser, and clutch. This limited warranty does not cover compressors that have been altered, abused, misused or chemically damaged.

A licensed air conditioning technician must install the a/c compressor and all related parts. Some new and remanufactured compressors do not contain oil. Installer must drain, measure, and refill oil to insure proper amount. If unsure of the oil type, discard and add correct amount and type (refer to OEM or compressor manufacturer's specifications). TTA/C Parts Corporation is not responsible for damages to any part of the air conditioning system caused by improper installation of compressor.

Also for warranty to be considered a repair order must accompany the compressor, stating that the following procedures were performed:

- Flushed a/c system with a non-residue liquid flush and approved flushing system.
- Replaced the accumulator or receiver drier.
- Replaced the expansion device (orifice tube, liquid line containing the orifice tube, peanut valve, or block valve).
- Replaced the condenser (multi flow or serpentine style) if catastrophic compressor failure occurred.
- Inspected compressor clutch for proper air gap before installation (refer to OEM or compressor manufacturer's specifications).
- Used only approved oil (PAG or ester oil for R134a and mineral oil for R12) and proper amount for the system (refer to OEM or compressor manufacturer's specifications).
- Rotated clutch hub ten full turns after compressor installation complete.
- Inspected evaporator for proper airflow and repaired if needed.
- Inspected condenser and radiator for proper airflow and repaired if needed.
- Evacuated a/c system for a minimum of 45 minutes.
- Charged a/c system with proper refrigerant (R134a or R12) and proper amount (refer to vehicle specifications).
- Inspected fan clutch or electric fan assembly for proper operation and replaced if needed.
- Inspected compressor clutch electrical circuit for proper voltage and repaired if needed.
- Inspected all pressure switches for proper operation and replaced if needed.